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Rear Spring Suspension, Tandem-Axle 32.04

General Description 050

General Description (See Fig. 1)

The tandem-axle rear spring suspension uses a six-point equalizing leaf spring design, which compensates for axle articulation, from side to side, and front to rear. Four semi-elliptical spring assemblies are attached to the axles with U-bolts. On both sides of the vehicle, the forward end of the forward spring and the rear end of the rear spring ride in aluminum brackets that are mounted on the frame rails. Steel wear shoes are cast into each bracket.

At the center, between the forward and rear springs, the springs ride on an equalizer, which pivots on a sleeve in the equalizer bracket. Equalizer travel is stopped when the top of the equalizer and equalizer bracket make contact. Each axle is held in alignment by a pair of radius rods that extend forward from the axle seats to the forward spring brackets for the forward-rear axle, and to the equalizer brackets for the rearmost axle.

Radius Rod Removal and Installation 100

Removal (See Fig. 1)

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